

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-6. (Canceled)

7. (Currently Amended) A method of fabricating a load/unload ramp for a disc drive, the method comprising ~~steps of:~~

(a) ~~providing a mold having a cavity therein having a shape of a load/unload ramp~~ composition comprising a polymer and a lubricant selected from perfluoropolyether and derivatives thereof; and

(b) ~~plasticizing a polymer to form a polymer melt;~~

~~—(c)—mixing the polymer melt with a disc drive compatible lubricant wherein the disc drive compatible lubricant contains fluorine and acts as a releasing agent effective to provide a layer of predetermined thickness on the fabricated load/unload ramp;~~

~~—(d)—injecting the composition polymer melt/lubricant mixture into a mold to form a load/unload ramp, wherein the amount of lubricant in the composition is sufficient to provide a layer of lubricant on a surface of the ramp with a thickness of between about 200 Å and about 500 Å the cavity;~~

~~—(e)—solidifying the polymer melt/lubricant mixture to form the molded load/unload ramp in the cavity; and~~

~~—(f)—releasing the molded load/unload ramp from the cavity.~~

8. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (e) further comprises selecting perfluoropolyether derivative is selected from the group consisting of 2-Tetraol and 2-DoI as the disc drive compatible lubricant.~~

9. (Canceled)

10. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (e)~~ further comprises using an amount of ~~disc drive compatible~~ lubricant in the composition is sufficient effective to provide a layer with a ~~of predetermined~~ thickness between about 200 Å and about 350 Å.

11. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (e)~~ further comprises using an amount of ~~disc drive compatible~~ lubricant in the composition is sufficient effective to provide a layer with a ~~of predetermined~~ thickness between about 200 Å and about 250 Å.

12. (Currently Amended) The method according to claim 7 wherein the amount of lubricant in the composition is ~~mixing step (e)~~ further comprises using a ~~final concentration of 0.5% to 3%~~ lubricant in proportion to the polymer melt.

13. (Canceled)

14. (New) The method according to claim 7 wherein the composition further comprises a surfactant.

15. (New) The method according to claim 7 wherein the lubricant is perfluoropolyether.

16. (New) A molded polymeric part having a lubricant layer with a thickness of about 200 to about 500 Å on a surface thereof, wherein the lubricant is selected from perfluoropolyether and derivatives thereof.

17. (New) The molded part according to claim 16, wherein the lubricant is perfluoropolyether.